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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

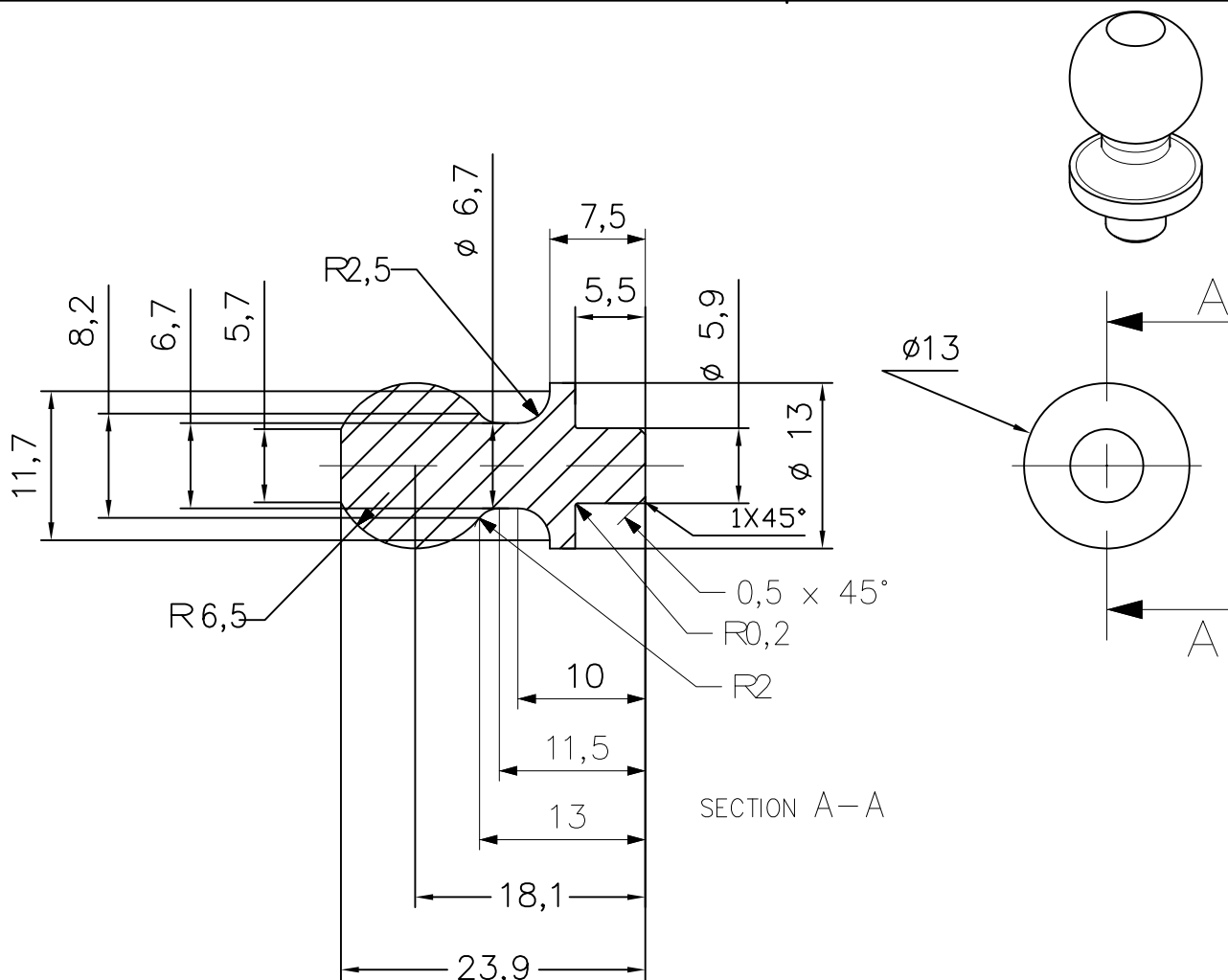
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

QUALITY OF WELD JOINTS REF, ISO 5817



PROTO / PILOT / PRODUCTION



MATERIAL: EN8 (BS970- 1955)

NOTE: SURFACE PROTECTION,

1. Aluminium Metal Spray, BSEN: 22063-94, 150 Microns.
2. Aluminium Heat Resistant Paint, Gr-1, IS: 13183-91, 30 Microns
3. Dimensions specified are in mm

SL No.	QTY	DRG. / STOCK No.					DESCRIPTION		SIZE		COMPANY STD/IS STD		Wt. Kg.							
		DETAIL PARTS					MATERIAL													
						PRODUCT														
						BEML TATRA VEHICLE														
									SURFACE TREATMENT											
									—											
						01	151170001002	TATRA												
ALT	CHANGES / ECN No.					DATE	BY	CKD	APP	QTY	NEXT ASSY		MODEL							
<div><div></div><div><div>BEML LIMITED</div><div>R&D, DEFENCE</div><div>PALAKKAD</div></div></div>										TITLE					DRG No.					ALT
										SPHERICAL PIN					151171011003					<div><div></div><div>0</div></div>