

Bid invitation

Information

Description: YMN/INSITU BORING//2022/EL

Bid invitation number: 6300037146

Version: 2

Bid invitation rules

Bid invitation currency: INR

Timezone: INDIA

Submission period: 12.03.2022 14:00:00

Opening date: 12.03.2022 14:30:00

Created On: 21.02.2022 09:38:29

Bid invitation text:

INLINE BORING OF BH100 REFURBISHINGFRAME.

YOU ARE REQUESTED TO QUOTE FOR FULL FRAME STRUCTURE FOR EACH.

You are requested to upload only Technical Details (IF ANY) in the Collaboration Folder and submit the commercial details in Item Data only.

Any item specific remarks / comments can be mentioned in "Bidders Remarks" column under Item Data.

Please contact our SRM Team for guidance on submission of bids in SRM system.

Phone number: (080) 22963269 / 22963141

E-mail ID : admin.srm@beml.co.in

Please contact Materials Department, Mysore Complex for any Commercial clarifications. Phone number: (0821) 2400223

E-mail ID : ymn@beml.co.in

Attachments:

Digital Signature

Bid invitation details

Item	Product	Description	Vendor product	Delivery date/	Quantity
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Item	Product Price Condition Price Condition	Description	Vendor product number number	Delivery date/ performance period performance period	Quantity
1		Insitu Boring of Bh100 Main Frame struct			1 AU

Item long text:

YOU HAVE TO QUOTE FOR FULL FRAME STRUCTURE FOR EACH.

Scope Of Work:

- Firm Has to carryout Enlarging Bores, Face& Back Spot Face Operation on BH100 Refurbishing frame at our works, Works Involved islabour charges only.
- firm has to arrange for required machines, Accessories, Tooling's, Jigs & Fixtures, welding and other consumables to carry out the operations.
- Enlarging bores, face& back spot face milling, at location wherever suggested by the BEML team by using firm's machine and facilities. As per following

ITEM LIST:

- In-situ boring & Spot facing of Rear Suspension Mounting Bore on Main frame str.
- In-situ boring & Spot facing of Support Casting Bores on Main frame for Axle Mounting
- In-situ boring & Spot facing of Hoist Cross casting Bore.
- In-situ boring & Spot facing of a) Front Suspension mounting on Vertical Member.
 - Drill & Tap M12X1.75 2 holes at each place.
- Firm has to Co-ordinate with fabrication & quality engineering department while carrying out the operations.
- Facilities like power, compressed air supply and lighting will be provided by M/s BEML Ltd.
- Firm has to arrange for coverage of ESI & PF for its persons.
- Payment will be made based on actual number of boring /spot facing/drilling & tapping operations carried out and with the bills certified by head of Fabrication Department based on actual numbers of Bores/Spotface/Drilling & Tapping carried out by firm.

FIRM's Requirement.

- Compressed air at 100psi and 100cfm to the workface.

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2.		All Cranage and Rigging for fixing the jobs firmly without any vibration to carry out Insitu Machining.			
3.		An electrical supply of 230V 50Hz to the workface.			
4.		A 63A, 50 Hz 3 phase plus earth 415V electricity supply to hydraulic power pack, preferably incorporating a suitable Residual Current Device to afford earth leakage protection also the services of a qualified electrician to connect and disconnect our equipment on completion of works.			
5.		A 32A, 50 Hz 3 phase plus earth 415V electricity supply to our equipment.			
6.		Power Lead length to be sufficient to cover the job without reconnecting.			
7.		Scaffold access to the work site for our men & machinery			
8.		Material waste control and disposal.			
9.		Temporary lighting in the locality.			
10.		Gas cutting services.			
11.		Secured space for our equipment to be located within close vicinity of the workface.			
12.		Upon removal from the work piece of our equipment, responsibility for the protection of the work piece shall be the sole responsibility of the customer. We will have no liability for any damage and / or deterioration of the machined surface.			

Basic Price	INR	_____
Discount on Basic	%	_____
CGST - Central GST	%	_____
SGST - State GST	%	_____
IGST -Integrated GST	%	_____