

PTS document: Addendum No. 1 to GR/TD/4281 Rev1

PTS Doc. Title: *“Procurement Technical Specification of Helical Coil Springs”*

Section / Clause / Description / Page /Location etc.	Clarification												
<p>Clause 5.4 Page 20, Point No. 16</p>	<p>Point 16 reads as 16) Target characteristics of Coil Spring assembly:</p> <table border="1" data-bbox="592 528 1283 725"> <thead> <tr> <th>Description</th> <th>Target Value of Coil Spring (inner and outer)</th> </tr> </thead> <tbody> <tr> <td>Axial Stiffness</td> <td>958 N/mm</td> </tr> <tr> <td>Lateral Stiffness</td> <td>984 N/mm</td> </tr> </tbody> </table> <p>Clarification: 16) Target characteristics of Coil Spring assembly:</p> <table border="1" data-bbox="592 848 1283 1046"> <thead> <tr> <th>Description</th> <th>Target Value of Coil Spring (inner and outer)</th> </tr> </thead> <tbody> <tr> <td>Axial Stiffness</td> <td>958 N/mm</td> </tr> <tr> <td>Lateral Stiffness</td> <td>1081 N/mm</td> </tr> </tbody> </table>	Description	Target Value of Coil Spring (inner and outer)	Axial Stiffness	958 N/mm	Lateral Stiffness	984 N/mm	Description	Target Value of Coil Spring (inner and outer)	Axial Stiffness	958 N/mm	Lateral Stiffness	1081 N/mm
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<p>Annexure to PTS GR/TD/4281 Rev1</p> <p>Calculation Sheet Page 1, Input Table Page 2, Input Table</p>	<p>Row 5 in Input Table reads as:</p> <table border="1" data-bbox="512 1176 1406 1245"> <tr> <td>LATERAL STIFFNESS</td> <td>KI [N/mm]</td> <td></td> <td></td> <td>984±15%</td> </tr> </table> <p>Clarification:</p> <table border="1" data-bbox="512 1341 1406 1411"> <tr> <td>LATERAL STIFFNESS</td> <td>KI [N/mm]</td> <td></td> <td></td> <td>1081±15%</td> </tr> </table>	LATERAL STIFFNESS	KI [N/mm]			984±15%	LATERAL STIFFNESS	KI [N/mm]			1081±15%		
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<p>Attachment to PTS GR/TD/4281 Rev1 Drawing No. 525-81106</p>	<p>In Specification: “Acceptance Data of the Spring”</p> <p>Row in table reads as</p> <table border="1" data-bbox="512 1525 1406 1563"> <tr> <td>Lateral Stiffness at $F_A = AW0$ [N]</td> <td>(N/mm)</td> <td>(716.6) ±15%</td> </tr> </table> <p>Clarification:</p> <table border="1" data-bbox="512 1659 1406 1697"> <tr> <td>Lateral Stiffness at $F_A = AW0$ [N]</td> <td>(N/mm)</td> <td>(773) ±15%</td> </tr> </table>	Lateral Stiffness at $F_A = AW0$ [N]	(N/mm)	(716.6) ±15%	Lateral Stiffness at $F_A = AW0$ [N]	(N/mm)	(773) ±15%						
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<p>Attachment to PTS GR/TD/4281 Rev1 Drawing No. 525-81107</p>	<p>In Specification: “Acceptance Data of the Spring”</p> <p>Row in table reads as</p> <table border="1" data-bbox="512 1780 1406 1818"> <tr> <td>Lateral Stiffness at $F_A = AW0$ [N]</td> <td>(N/mm)</td> <td>(266.7) ±15%</td> </tr> </table> <p>Clarification:</p> <table border="1" data-bbox="512 1915 1406 1953"> <tr> <td>Lateral Stiffness at $F_A = AW0$ [N]</td> <td>(N/mm)</td> <td>(308) ±15%</td> </tr> </table>	Lateral Stiffness at $F_A = AW0$ [N]	(N/mm)	(266.7) ±15%	Lateral Stiffness at $F_A = AW0$ [N]	(N/mm)	(308) ±15%						
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