

Addendum-2 to PTS GR/TD/4492 Rev. - : Removable Partition Wall with integral Central Saloon to Cab door

The following addendum to PTS document GR/TD/4492 Rev.- for Removable Partition Wall with integral Central Saloon to Cab door shall be considered.

- 1) **Clause deleted: Clause- 3, Section-IV**
- 2) **Clause 5.4 (a) : Technical Requirements**

Shall be read as

- (a) Partition door shall be of double door consisting of master leaf & secondary leaf with hinges located in the centre of cab rear bulkhead in DM-car to permit access between the cab and the saloon. The door panels are made of aluminum frame, aluminium honeycomb and aluminium skins with an approximate thickness of 34 mm. The sub-contractor shall use suitable proven adhesive for bonding Aluminium honeycomb core to the aluminium skins, to reduce the weight. The details of the provenness of the adhesive used shall be submitted along with the technical offer.

In place of

- (a) Partition door shall be of double door consisting of master leaf & secondary leaf with hinges located in the centre of cab rear bulkhead in DM-car to permit access between the cab and the saloon. The door panels are made of aluminum frame, aluminium honeycomb and aluminium skins with an approximate thickness of 34 mm. The sub-contractor shall use only adhesive films for bonding Aluminium honeycomb core to the aluminium skins, to reduce the weight.

- 3) **Clause 5.4 (j) : Technical Requirements**

Shall be read as

- (j) Partition wall assy. shall be of light weight sandwich design with aluminium frame, Aluminum skins and Aluminum Honeycomb core with an approximate thickness of 46 mm. The sub-contractor shall use suitable proven adhesive for bonding Aluminium honeycomb core to the aluminium skins, to reduce the weight. The details of the provenness of the adhesive used shall be submitted along with the technical offer.

In place of

- (j) Partition wall assy. shall be of light weight sandwich design with aluminium frame, Aluminum skins and Aluminum Honeycomb core with an approximate thickness of 46 mm. The sub-contractor shall use only adhesive films for bonding Aluminium honeycomb core to the aluminium skins, to reduce the weight.