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**D660KJG9C1919**  
CON GRD

24	2547CGFK214J	HYD. TANK STR.	1
23	1915CGFA145F	PLATE RH	1
22	1915CGFA149G	PLATE LH	1
21	1915CGFK310D	SHROUD ASSEMBLY	1
20	1915CGFK218A	PLATE ASSY.	1
19	1915CGFK217C	PLATE ASSY.	1
18	1957CGFA140G	PLATE	1
17	1957CGFA139A	PLATE	1
16	1957CGFK212D	SUPPORT ASSEMBLY	1
15	1957CGFK211F	SUPPORT ASSEMBLY	1
14	1957CGFK210H	BRACKET	1
13	1957CGFK209B	BRACKET	2
12	1957CGFK208D	SUPPORT ASSY	1
11	1957CGFK207F	SUPPORT ASSY	2
10	376EX02051	SUPPORT ASSY	1
09	1915CGFA147B	PLATE	2
08	376A102011	AIRINTAKE MOUNTING ASSY	1
07	1925CGFK215D	HOOD ASSY	1
06	376EG02119	BRACKET RH	1
05	376EG02102	BRACKET LH	1
04	862A102011	UDS TANK COVER	1
03	376FLO2004	FUEL TANK STR	1
02	375MF03194	CAT WALK STR	4
01	376CW02012	COUNTER WEIGHT STR	1
SL NO	DRG/STD NO	DESCRIPTION	QTY

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS										THE REST
ABOVE UP TO AND INCLUDING VALUE	-	6	30	120	315	1000	2000	4000	4000	---
	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3		

- NOTES:
1. EACH ITEM IS TO BE SUPPLIED WITH IDENTIFICATION MARK PUNCHED, INDICATING SERIAL NUMBER, PART NUMBER, VENDOR CODE AND DATE OF MANUFACTURE AT SUITABLE WHICH IS EASILY VISIBLE
  2. USE CO<sub>2</sub>/Ar+CO<sub>2</sub> WELDING PROCESS.
  3. WELDING SHALL BE DONE AS PER PR1004-C.
  4. QUALITY OF WELDING SHALL CONFORM TO QY1027-C.
  5. DIMENSIONAL TOLERANCE FOR FABRICATED PARTS SHALL CONFORM TO DS1088-C.
  6. ALL NECESSARY TEST CERTIFICATES SHALL BE PROVIDED ALONG WITH ITEMS.
  7. ALL DIMENSIONAL TOLERANCES, SURFACE TREATMENT AND OTHER PARAMETERS SHALL BE AS PER COMPANY STANDARDS MENTIONED IN CORRESPONDING DRAWINGS.

NEXT ASSY. 3517CGFK100G		PRODUCT WHEEL LOADER		DESIGN REF.	
DRA/ECN	AMEND NO.	SIGNATURE	DATE	USED ON	QTY
APPROVED	VENKAT		16-09-2023	BL200-1	01
REVIEWED	DEEPAKRAJ		16-09-2023		
CHECKED	M. RAMESH		16-09-2023		
DRAWN	SHASHIKUMAR MS		16-09-2023		
STDs.	SHIVAKUMARA LN		16-09-2023		
TITLE SECONDARY STRUCTURE KIT			H.T. ---		
SHEET NO. 1			Wt. in kg ---		
NO. OF SHEETS 1			SCALE ---		
DRG. NO. 6161CGFK039D			BEML LIMITED KGF		

