



## BEML LIMITED

(A Government of India Mini Ratna Company under Ministry of Defence)  
"BEML SOUDHA " 23/1, 4<sup>TH</sup> Main, S.R. Nagar, Bangalore 560027  
Phone : 080 22963179 / 22963315. FAX: 080 22963283. TIN: 29040051691

### CORRIGENDUM – 1

Ref: Enquiry ref: **63 0003 3415**

**Sub: Quotations in e- mode are invite d for "MACHINING OF TORSION BARS LH AND RH OF BEML TATRA " in BEML Limited, Palakkad Complex."**

- 1.The technical procedure for machining of torsion bars should be as per doc 'TP 2260-78 torsion bars'. The technical document is uploaded in BEML SRM website.**
- 2.Testing operations for the product Deformation & Deflection has to be conducted after final machining and burnishing (Before rubberizing) so that any deformation or cracks will be visible on the surface.**
- 3.Deformation & deflection – repetition of 10-20 for each test. For endurance test, refer Endurance test, second page.**
- 4.For rubberizing Rubber grade, Rubber hardness or adhesive details – Based on the part in the BEML shop floor, reverse engineering/matching to the OEM part for rubber is advised.**

**The closing date of the tender is extended as follows:**

**FOR:**

- 1. Last Date for submission of tender: 28.07.2020 Upto 14:00 Hrs.**
- 2. Opening of Tender: 28.07.2020 @ 15:00 Hrs.**

**Re ad as:**

- 1. Last Date for submission of tender: 04.08.2020 Upto 14:00 Hrs**
- 2. Opening of Tender: 04.08.2020 @ 15:00 Hrs.**

All other terms and conditions of the tender enquiry remain unaltered.

For BEML Limited

Sr.Manager –Sub contracts  
BEML Limited  
Palakkad