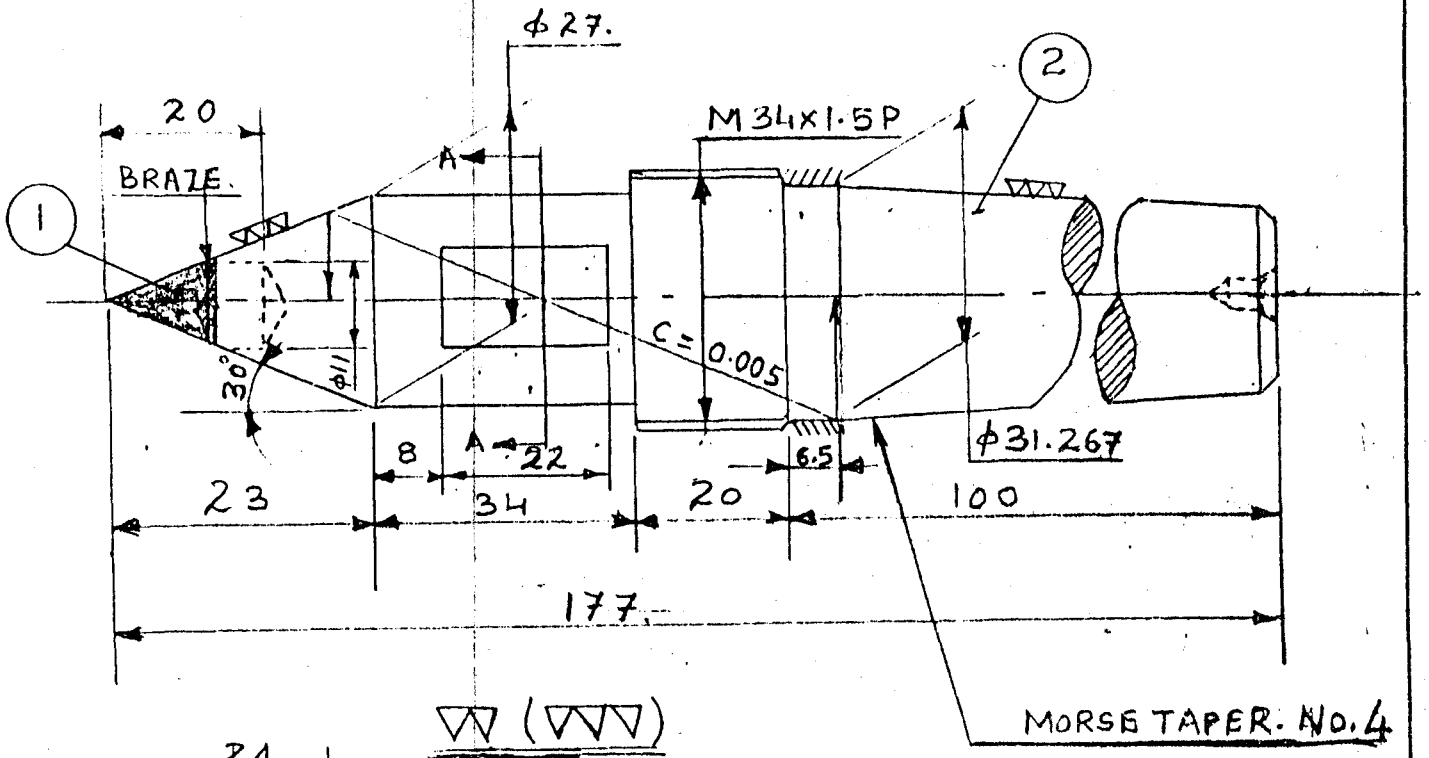
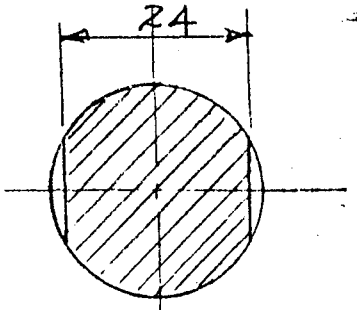
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS									THE REST
ABOVE UP TO AND INCLUDING	– 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 –	
VALUE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	





SECTION - AA

ISSUE	DESCRIPTION	APPR.
1	TOOL NO MISC-T-0035 WAS 80-90-0-10045	[signature] 29/5/83

NOTE:-

1. STAMP TOOL NO.
2. SHANK PORTION TO BE HARDENED TO RC 58~60, CASE DEPTH 0.8 TO 1.2 MM.
3. KEEP THREADS SOFT.

ITEM NO	QTY	DESCRIPTION	MATERIAL	SIZE
2	1	SHANK	15N12CY1M015 IS:1570	φ40 x 180
1	1	TIP	CARBIDE TIP	HD11-K20

PRODUCT

USED ON	QTY.	~~MATERIAL~~
		~~H.T.~~

Wt IN Kgs	SCALE
—	1:1

AMEND	NO.	SIGNATURE	DATE
APPROVED		[signature]	
REVIEWED		–	
CHECKED		[signature]	
DRAWN		N.V. [signature]	

TITLE. CENT[illegible]'S' PILOTE LATHE. AND [illegible]NC TAILSTOCK.

SHEET NO. 1

NO. OF SHEETS 1

BHARAT[illegible] MOVERS LTD MYSORE

DRG NO. MISC-T-0035-51