

Bid invitation

Information

Description:EMN3/H&P/1050011142/SERVICING
L-45 LATHE
Bid invitation number:6300037505

Bid invitation rules

Bid invitation currency: INR
Timezone: UTC+53
Submission period: 26.05.2022 17:00:00
Opening date: 26.05.2022 17:00:00
Created On: 16.05.2022 09:26:41

Bid invitation text:

GENERAL TERMS & CONDITIONS:

1. Delivery Terms: FDD/ FOR BEML, KGF.
2. Payment Terms: 60 days receipt & acceptance of item. For MSME , 45 days.credit
3. Micro & small enterprise bidders to indicate Udyog Aadhaar Memorandum number (UAM) and declaration of UAM on CPPP in their bid.
4. Quote should be valid for minimum 60 days from the date of Bid opening. Bids with validity of less than 60 days are liable for rejection.
5. Indicate GSTIN and applicable GST in their bid.
6. Indicate 08 Digit HSN code for the Materials/ 06 Digit SAC code for service
7. Indicate the time requirement for supply the items/Time required for complete the work
8. Indicate warranty applicable for the material
- 9.Indicate complete specification, make, and other connected details in their bid. If not indicated in the bid liable for rejection.
10. L-1 evaluation will be based on landed cost of technically accepted bids.
- 11.Firm has to quote only for the item as per tender specification. If any deviation in technical specification. Beml reserve the right to reject the offer

NOTE:-

- 1).To upload Bid in e- Bidding system - If you need any type of assistance, Please contact Mr. Krishna Mohan (Ph No – 080- 22963269 / 22963141 & Email – admin.srm@beml.co.in).
- 2) Please contact given below mail IDs & Ph.No. for any type of technical clarification.
i) hn@beml.co.in & ii) hmnp@beml.co.in
08153-279555 PH-08153-279315

Servicing & Reconditioning of Spindle & Tool Post Slide Assy. of L-45 M/C at Powerline Shop.

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Scope of Work:

- 1. Dismantling of Spindle & Tool Post Slide Assy.
- 2. Grinding of damaged portion of Spindle and metal coating
- 3. Tapered Finish Grinding of Spindle
- 4. Manufacture of New Phosphorous Broze Bush with Tapered ID matching to the modified Spindle.
- 5. Blue Matching of Grinding Spindle & PB Bush
- 6. Replacement of Spindle Bearings & Oil Seal Kit.
- 7. Servicing of Tool Post Slide Assy.
- 8. Free Load Checking
- 9. Assembly & Filling of Oil in Gear Box.
- 10. Prove-out of Performance of Spindle Assy. to ensure Noise free & Vibration free rotation.
- 11. Prove-out of Smooth Finishing of Turning Operation on Components.

Scope of Supply:

- 1. Manufacture & Supply of Phosphorous Bronze Bush
- 2. Supply of Spindle Bearings of Make: FAG/ NTN/ SKF/ RHP
- 3. Supply of required Oil Seals & O Ring kit.
- 4. Material for Servicing of Tool Post Slide Assy.
- 5. Any Other Material to complete the Job for Prove-out of Performance as per Scope of Work.

Note:

- 1. Firm has to visit our works to Inspect the Machine & Study our requirement & quantum of work involved.
- 2. Firm has to Quote Rates as lumpsum including Material & Labour as a turnkey job.
- 3. Firm has to complete the works within 3 weeks from the date of release of PO, as the Machine is under breakdown.
- 4. Firm should have Experience in carrying out similar works and should produce Documentary Evidence of Successful Completion of such similar works during the Past 07 years along with the Bid.

Warranty: Firm has to provide Warranty for a period of One Year for Material & Workmanship from the date of Completion of works.

Bid invitation details					
Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1		SERVICING SPINDLE & TOOL POST L-45 M/C			1 JOB
	Basic Price		INR		
	CGST - Central GST		%		

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Item	Product	Description	Vendor product	Delivery date/	Quantity
	Price Condition		number	performance period	
	IGST -Integrated GST		%	_____	
	SGST - State GST		%	_____	
	UTGST		%	_____	