## Minutes of Pre NIT-meeting held at BEML Ltd, EM Division, KGF Complex on 28.05.2024.

- EOI (Expression of Interest) was Published in BEML website and CPP Portal for 24 types of Machines, Tools and Equipments required for Procuring at BEML, EM Division, KGF Complex.
- Suppliers have shown their interest and responded for the EOI published by providing their Technical Specifications / Catalogues/ Budgetary Quotes.
- Pre Bid NIT-meeting was conducted on 28.05.2024 after finalizing the received Technical Specifications and Summary of deliberations are shown below :

Members ( M/s BEML Limited)				Members ( Suppliers )			
SL	NAME	DESIGNATION	SL	NAME	DESIGNATION	Supplier	
No	(Mr/Ms)		No	(Mr/Ms)			
1	Manjunath	GM(O) -Planning	1	R.Venkatesan,	Vice President, Sales	Machine Tools India	
2	M.V.Gopal	DGM-Maintenance	2	K,Vijayanand	Sales Manager- Metrology	Machine Tools India	
3	Kanuparthy Ramesh	DGM-Planning& Coordination	3	S.V.Prasanna	GM(North)	Proteck Machinary Pvt Ltd	
4	Ramesh Kumar	DGM-Gear Shop	4	B.Subramanyam	Sales Executive	Proteck Machinary Pvt Ltd	
5	Mahesh Kulkarni	Quality Engg	5	K.V.Keshav Murthy	Manager - Sales	Empire Machine Tools	
6	Venkatesh	AGM-Machine Shop 1	6	M.Manjunath	Senior Engineer	Micromatic Machine Tools	
7	Anandvardhan	AGM-Machine Shop 2	7	Krishnakumari	Dy. Manager	HMT Machine Tools Ltd	
8	Prakash C S	AGM-Facility Planning	8	Praveen	Engineer	HMT Machine Tools Ltd	
9	P.V.Niranjan	DGM-Purchase					
10	Jayashree	AGM-Purchase					

## Points discussed

- 1. M/s.BEML welcomed all the members present and thanked the suppliers for their response shown for the Expression of Interest (EOI).
- 2. Mr. P.V.Niranjan, DGM-Purchase, BEML Limited briefed the Tendering Process in Gem portal and explained the terms of Integrity Pact, EMD deposit and Reverse Auction process.
- 3. The representatives of the Suppliers discussed regarding the Tendering Process and obtained clarifications. They requested that advance payment has to be made by M/s BEML Limited for high cost machines. In turn, it was informed by M/s BEML Limited that Advance Payment is not acceptable and requested to accept BEML standard Payment terms.
- 4. Firm's representatives visited Shop Floor to study the existing Machines and Components and Technical Specifications of following machines were discussed in detail.

SI No	MACHINE / FACILITIY	Name of the Suppliers who has shown their interest
1	250 Kw Induction Hardening Machine	M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India
2	Sealed Quench Furnace	M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India
3	High Temperature Pit Furnace (1000 D Centigrade)	M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India
4	Rotary Surface Grinding Machine	M/s.Empire Machine Tools M/s. Machine Tools India M/s.HMT
5	VTL Conventional Machine	M/s.HMT
6	CNC Horizontal Machining Centre	M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India M/s.Empire Machine Tools M/s.HMT

## BRIEF SPECIFICATIONS OF MACHINES FOR EOI

7	Plano Milling Machine	M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India M/s.Empire Machine Tools M/s.HMT
8	Gear Grinding Machine	M/s. ProteckMachinary Pvt Ltd M/s.Empire Machine Tools
9	Twin Ram Hydraulic Press	M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India
10	3D Co-ordinate Measuring Machine Gantry Type	M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India
11	CNC Internal Grinding Machine	M/s. Micromatic Machine Tools M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India M/s.Empire Machine Tools M/s.HMT
12	Laser Cutting Machine	M/s. Micromatic Machine Tools M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India
13	Plate Straightening Machine	M/s. ProteckMachinary Pvt Ltd
14	Facing & Centering Machine	M/s. Micromatic Machine Tools M/s. Machine Tools India M/s.Empire Machine Tools
15	CNC Vertical Turrent Lathe	M/.Micromatic Machine Tools M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India M/s.Empire Machine Tools M/s.HMT
16	Dual Head Face Milling Machine	M/s.Empire Machine Tools M/s. ProteckMachinary Pvt Ltd M/s. Machine Tools India M/s.HMT
17	CNC Universal Milling Machine	M/s.Empire Machine Tools M/s.HMT

18	CNC Turn Centre	M/s.Micromatic Machine Tools M/s. ProteckMachinary Pvt Ltd M/s.Empire Machine Tools M/s.HMT
19	Vertical Turn Centre	M/s.Micromatic M Machine Tools M/s.Empire Machine Tools M/s.HMT
20	New Painting Plant/Booth	M/s. Machine Tools India
21	Universal Length Measuring Machine	M/s. Machine Tools India
22	Test Facility for Cyliners	Deferred
23	5Ton Side Loader	M/s. ProteckMachinary Pvt Ltd
24	12Ton Side Loader	M/s. ProteckMachinary Pvt Ltd