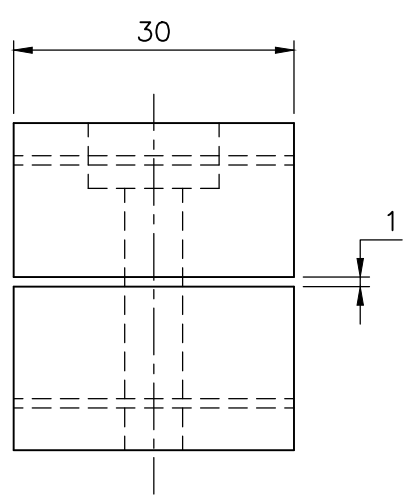
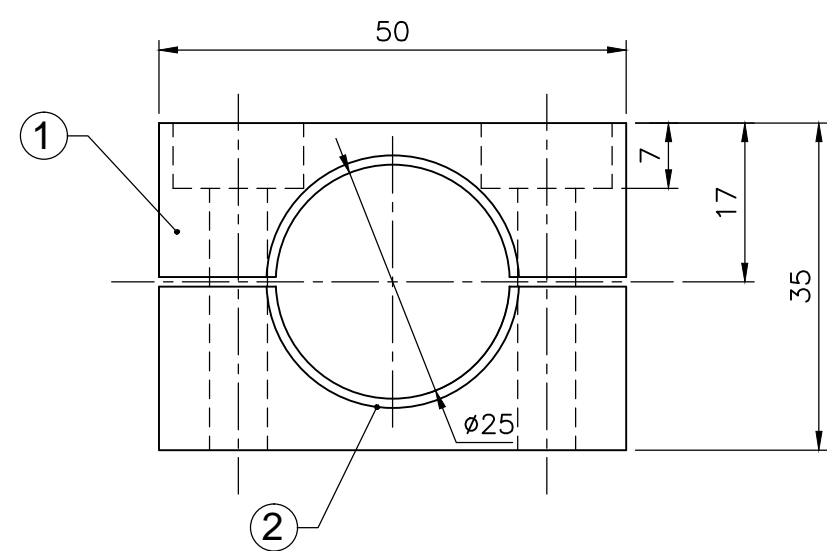
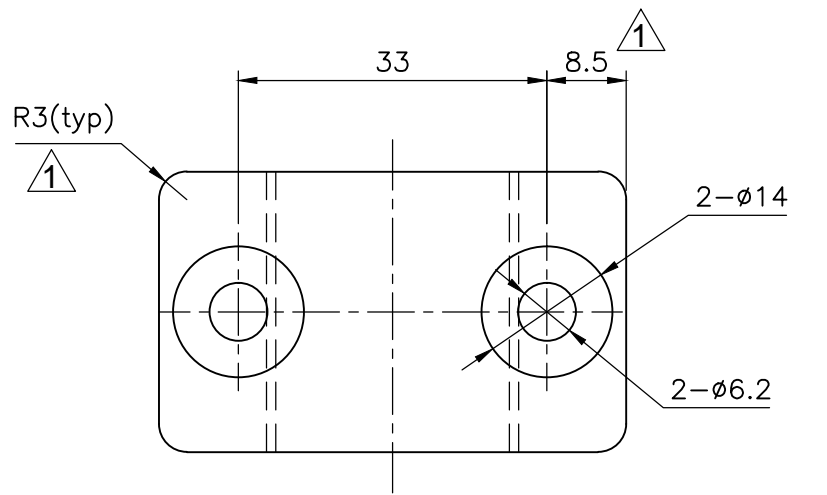


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GRADE No.	VALUE	SYMBOL
N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	



- NOTE:
1. REMOVE ALL SHARP EDGES
 2. FOR CLEATS Min TENSILE STRENGTH: 65 N/mm²
 3. CLEAT SHALL BE FIRE RETARDANT TO V-0 OF UL-94

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM) QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: _____

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
2	2		PACKING	38x30x1 thk	EPDM	
1	2		CLEAT	50x30x17.5	NYLON6	

PRODUCT	BMRCL METRO CARS					
REF DRG						
MATERIAL						
HEAT TREAT.	APPD	VS				
SURFACE TREAT.	REVD					
TITLE	CHKD	SNH				
	DRWN	VISHNU			04.09.19	
	SCALE		SHEET	OF	0	
	DRG No.	926-56216		ALT		

1	DIM R3 ADDED, DIM 8.5 WAS 9.5	DATE	09.09.19	BY	VISHNU	CHKD	SNH	APPD	KCS
ALT.No.	ECN NO/CHANGES	ECN:92610183							

		BEML LIMITED	
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